

WEICON Activating Cleaner



Cleaner and primer in one product | For the pretreatment of bonding surfaces

Universal cleaning and bonding agent rolled into one product. Specially developed for the pre-treatment of smooth surfaces, such as stainless steel, glass and plastics.

The spray is used for an optimum preparation of non-absorbent surfaces. Cleaning and activation of non-porous substrates is carried out in just one step. The spray can improve the adhesive strength of the adhesive used if necessary.

The Activating Cleaner has a short flash-off time and can be applied quickly and easily. This makes it ideal for use in industrial series production with short cycle times or for bonding applications that have to be carried out at short notice.

Surface pre-treatment

Apply the Activating Cleaner generously from a distance of 20 cm and wipe the surface with a lint-free cloth in one direction. After the flash-off time of 20 minutes, bonding should take place within 6 hours. In case of longer storage time or renewed soiling, clean or prime the surfaces to be bonded again. For unknown materials, a suitability and compatibility test is essential.

Shelf life

Pressurized container. Protect from direct sunlight and temperatures above +50°C.

Available sizes

13551400 WEICON Activating Cleaner, 400 ml, transparent

Conversion table

$(^{\circ}\text{C} \times 1,8) + 32 = ^{\circ}\text{F}$
 $\text{mm}/25,4 = \text{inch}$
 $\mu\text{m}/25,4 = \text{mil}$
 $\text{N} \times 0,225 = \text{lb}$
 $\text{N}/\text{mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$

$\text{Nm} \times 8,851 = \text{lb}\cdot\text{in}$
 $\text{Nm} \times 0,738 = \text{lb}\cdot\text{ft}$
 $\text{Nm} \times 141,62 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$
 $\text{N}/\text{cm} \times 0,571 = \text{lb}/\text{in}$
 $\text{kV}/\text{mm} \times 25,4 = \text{V}/\text{mil}$

Technical Data

Base	Solvent mixture with additives	
Colour	transparent	
Specific properties	Cleaner / Primer for Elastic Adhesives and Sealants	
Evaporation time	ca. 10 min.	
Texture	liquid	
Density	(+20°C) DIN 51757	0,7 g/ml
Processing temperature	+5°C to +25°C	
Consumption	20 - 60 ml/m ²	
Building material class	DIN 4102	B2
Shelf life	24 mon.	

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Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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